

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	X5361009
Name:	Copper Vein Polyester
Type:	Polyester

Powder Properties

Specific Gravity	1.55 ± .05 g/cm ³
Storage Temp	Maximum 80°F (27°C)
Theoretical Coverage	124 sq./ft @ 1 mil
Particle Distribution	25 - 50 MICRONS AVERAGE

Coating Properties

Film Thickness	2.5 - 3.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	30-40% @ 60°
Pencil Hardness	H-2H
Flexibility	100%
Adhesion	4B
Direct Impact	160 inch/pounds- Pass
Reverse Impact	160 inch/pounds- Pass
Salt Spray	1000 hrs.

www.columbiacoatings.com