

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	X4980063
Name:	Jawbreaker
Type:	Hybrid

Powder Properties

Specific Gravity	1.44 +/- 0.05
Storage Temp	12 months @ 75°F (25°C)
Theoretical Coverage	134 sq. ft./lb.
Particle Distribution	n/a

Coating Properties

Film Thickness	2-3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	75-85% @ 60°
Pencil Hardness	H-2H
Flexibility	1/8" dia., no fracture
Adhesion	5B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com