

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
1173 Industrial Park Rd  
Columbia, TN 38401  
931-388-7730  
931-388-5573 FAX



<b>Number:</b>	W6779001
<b>Name:</b>	Out Gass Builder Primer
<b>Type:</b>	Hybrid

## Powder Properties

<b>Specific Gravity</b>	1.62 ( $\pm$ 0.05) g/cm <sup>3</sup>
<b>Storage Temp</b>	< 75°F (24°C) up to 1 year
<b>Theoretical Coverage</b>	119 ft <sup>2</sup> /lb. @ 1 mil
<b>Particle Distribution</b>	25 - 50 MICRONS AVERAGE

## Coating Properties

<b>Film Thickness</b>	Recommended Film Thickness: 1.5–2.0 mils
<b>Cure Schedule</b>	Metal Temperature: 18 minutes @ 400°F (204°C)
<b>Gloss Level</b>	30% – 50% @ 60°
<b>Pencil Hardness</b>	H – 2H (ASTM D3363)
<b>Flexibility</b>	1/8" (Conical Mandrel) (ASTM D522)
<b>Adhesion</b>	5B (ASTM D3359)
<b>Direct Impact</b>	160 in/lb. (ASTM D2794)
<b>Reverse Impact</b>	160 in/lb. (ASTM D2794)
<b>Salt Spray</b>	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)