

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	M17900069
Name:	Super Metallic Black
Type:	TGIC

Powder Properties

Specific Gravity	1.36 +/- 0.05 gr/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	141.39 sq. ft/lb.
Particle Distribution	n/a

Coating Properties

Film Thickness	2.5 – 3.5 mils
Cure Schedule	Metal Temperature: 10 min @ 400°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	H
Flexibility	1/8" Mandrel
Adhesion	100%
Direct Impact	40/40 or better
Reverse Impact	40/40 or better
Salt Spray	1/16" creep @ 500 hrs

www.columbiacoatings.com