

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	M17980077
Name:	Super Metallic Yellow
Type:	TGIC

Powder Properties

Specific Gravity	1.47 +/- 0.05
Storage Temp	< 77°F (25°C)
Theoretical Coverage	131 ft ² /lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	3.5 - 4.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90%
Pencil Hardness	H-2H
Flexibility	n/a
Adhesion	n/a
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com